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Safety Data Sheet

according to 29 CFR 1910.1200(g)

RS VIVO Model Ivory

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1. Identification

Product identifier

RS VIVO Model Ivory

Further trade names

RS VIVO Model Ivory 1000g: RS006190 RS VIVO Model Ivory 5kg: RS006216

Recommended use of the chemical and restrictions on use

Use of the substance/mixture

light curing resin for technical applications

Details of the supplier of the safety data sheet

Company name: Rapid Shape GmbH
Street: Römerstrasse 21
Place: 71296 Heimsheim
Telephone: +49 (0) 7033/309878-0

E-mail (Contact person): info@rapidshape.de Internet: http://rapidshape.de

2. Hazard(s) identification

Classification of the chemical

29 CFR Part 1910.1200

Respiratory or skin sensitization: Skin Sens. 1

Label elements

29 CFR Part 1910.1200

Signal word: Warning

Pictograms:



Hazard statements

May cause an allergic skin reaction

Precautionary statements

Avoid breathing dust/vapours/spray.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection.

If on skin: Wash with plenty of water and soap.

If skin irritation or rash occurs: Get medical advice/attention.

Collect spillage.

Dispose of contents/container in accordance with local regulation.

Hazards not otherwise classified

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

Polymerization with heat evolution may occur in the presence of radical forming substances (e.g. peroxides), reducing substances, and/or heavy metal ions.

3. Composition/information on ingredients

Mixtures

Chemical characterization

Mixture of acrylic resins and initiators.



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Relevant ingredients

CAS No	Components	
72869-86-4	urethane dimethacrylate (UDMA)	* 40 - 70 %
84170-74-1	Neopentyl glycol propoxylate diacrylate (NPGPODA)	
	Acrylic resin	* < 20 %
	Phosphine oxide	* < 3 %

Further Information

* The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General information

Medical treatment is necessary if symptoms occur which are obviously caused by skin or eye contact with the product or by inhalation of its vapours. Take off all contaminated clothing immediately.

After inhalation

Provide fresh air. Medical treatment necessary.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Immediately remove any contaminated clothing, shoes or stockings. Medical treatment necessary.

After contact with eyes

After eye contact: Rinse immediately carefully and thoroughly with eye-bath or water. Consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. Medical treatment necessary.

Most important symptoms and effects, both acute and delayed

No information available.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Foam, Extinguishing powder, Carbon dioxide.

Unsuitable extinguishing media

Full water jet

Specific hazards arising from the chemical

In case of fire may be liberated: Carbon monoxide, Carbon dioxide, Hazardous decomposition products.

Special protective equipment and precautions for fire-fighters

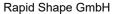
In case of fire: Wear self-contained breathing apparatus.

Additional information

Supress gases/vapors/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures





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General advice

Provide adequate ventilation. Do not breathe gas/fume/vapor/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Environmental precautions

Do not allow to enter into surface water or drains.

Methods and material for containment and cleaning up

Other information

Larger quantities: Take up mechanically (by pumping). Smaller quantities and/or residues: Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Reference to other sections

Safe handling: see section 7

Personal protection equipment (PPE): see section 8

Disposal: see section 13

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Do not breathe gas/fume/vapor/spray.

Advice on protection against fire and explosion

In the event of fire, cool the endangered containers with water. Keep away from sources of ignition --- No smoking. Take precautionary measures against static discharges. When heated above the flash point and/or during spraying (atomizing), ignitible mixtures may form in air.

Advice on general occupational hygiene

It is essential for pregnant women to avoid inhaling the product and not to let it come in contact with the skin. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Protect from the action of light. Keep only in the original container at a temperature between 4 - 25 °C (40 - 77 °F). Can polymerize with intense heat release. Keep container tightly closed.

Hints on joint storage

No special measures are necessary.

8. Exposure controls/personal protection

Control parameters

Exposure controls

Appropriate engineering controls

Do not breathe gas/fume/vapor/spray.

Individual protection measures, such as personal protective equipment

Eye/face protection

tightly fitting goggles

Hand protection

butyl rubber gloves (0.7 mm), Break through time ca. 60 min (EN 374). Gloves should be replaced regularly, especially after extended contact with the product. For each work-place a suitable glove type has to be selected.

Skin protection

Wear suitable protective clothing





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Respiratory protection

Breathing apparatus in case of high concentrations, short term: filter appliance, filter A In case of inadequate ventilation wear respiratory protection.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state: Liquid

Color: ivory-coloured Odor: characteristic

Melting point/freezing point:

Boiling point or initial boiling point and

> 150 °C

boiling range:

Flammability: not determined Lower explosion limits: not determined Upper explosion limits: not determined Flash point: > 100 °C Auto-ignition temperature: not determined Decomposition temperature: not determined pH-Value: not determined not determined Viscosity / kinematic: Water solubility: not determined

Solubility in other solvents

not determined

Partition coefficient n-octanol/water:

Vapor pressure:

Density:

Relative vapour density:

Particle characteristics:

not determined not applicable

Other information

Information with regard to physical hazard classes

Self-ignition temperature

Solid: not applicable
Gas: not applicable

Other safety characteristics

Evaporation rate: not determined Solid content: not determined

Further Information

Product has not been tested. The statement is derived from the properties of the components.

10. Stability and reactivity

Reactivity

No hazardous reaction when handled and stored according to provisions.

Chemical stability

Stability: Stable

The product is stable under storage at normal ambient temperatures.

Possibility of hazardous reactions

Hazardous reactions: Will not occur

Polymerization with heat evolution may occur in the presence of radical forming substances (e.g. peroxides), reducing substances, and/or heavy metal ions.



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Conditions to avoid

Protect from the action of light. Keep only in the original container at a temperature between 4 - 25 °C (40 - 77 °F). Can polymerize with intense heat release.

Incompatible materials

Oxidising agent, Reducing agent, Heavy metals, Acids, Alkali (lye).

Hazardous decomposition products

No known hazardous decomposition products.

11. Toxicological information

Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 5000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Components						
	Exposure route	Dose		Species	Source	Method	
72869-86-4	urethane dimethacrylate (UDMA)						
	oral	LD50 mg/kg	>5000	Rat	OECD 401		
	dermal	LD50 mg/kg	>2000	Rat	OECD 402		
	inhalation (4 h) dust/mist	LC50	>5 mg/l				
84170-74-1	Neopentyl glycol propo	leopentyl glycol propoxylate diacrylate (NPGPODA)					
	oral	LD50 mg/kg	> 5000				
	dermal	LD50 mg/kg	>2000				
	inhalation vapour	LC50	>2 mg/l				
	Acrylic resin						
	oral	LD50 mg/kg	> 2000	Rat	OECD 423		
	dermal	LD50 mg/kg	> 2000	Rat	OECD 402		
	Phosphine oxide						
	oral	LD50 mg/kg	> 2000	Rat			
	dermal	LD50 mg/kg	> 2000	Rat			
	inhalation (4 h) dust/mist	LC50	>5 mg/l				

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitizing effects

May cause an allergic skin reaction (urethane dimethacrylate (UDMA); Neopentyl glycol propoxylate diacrylate (NPGPODA); Acrylic resin; Phosphine oxide)

Carcinogenic/mutagenic/toxic effects for reproduction





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Germ cell mutagenicity: Based on available data, the classification criteria are not met. Carcinogenicity: Based on available data, the classification criteria are not met. Reproductive toxicity: Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure

Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure

Based on available data, the classification criteria are not met.

Carcinogenicity (OSHA):

Carcinogenicity (IARC):

No ingredient of this mixture is listed.

No ingredient of this mixture is listed.

No ingredient of this mixture is listed.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP]. Specific hazards arising from the chemical!

Further information

Product has not been tested. The statement is derived from the properties of the components.

12. Ecological information

Ecotoxicity

Aquatic toxicity: The classification criteria for this hazard class are not met by definition.



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CAS No	Components						
	Aquatic toxicity	Dose		[h] [d]	Species	Source	Method
72869-86-4	urethane dimethacrylate (urethane dimethacrylate (UDMA)					
	Acute fish toxicity	LC50 mg/l	10,1	96 h	Danio rerio (zebrafish)	OECD 203	
	Acute algae toxicity	ErC50 mg/l	>0,68	72 h	Desmodesmus subspicatus	OECD 201	
	Acute crustacea toxicity	EC50 mg/l	>1,2	48 h	Daphnia magna (Big water flea)		
84170-74-1	Neopentyl glycol propoxylate diacrylate (NPGPODA)						
	Acute fish toxicity	LC50 mg/l	>2,7	96 h	Danio rerio (zebrafish)		
	Acute algae toxicity	ErC50	11 mg/l	72 h	Pseudokirchneriella subcapitata		
	Acute crustacea toxicity	EC50	37 mg/l	48 h	Daphnia magna (Big water flea)		
	Acrylic resin						
	Acute fish toxicity	LC50 mg/l	1,65	96 h	Danio rerio (zebrafish)	OECD 203	
	Acute algae toxicity	ErC50	1,6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD 201	
	Acute crustacea toxicity	EC50 mg/l	2,36	48 h	Daphnia magna (Big water flea)	OECD 202	
	Phosphine oxide						
	Acute fish toxicity	LC50 mg/l	(> 0,09)	96 h	Danio rerio (zebrafish)		
	Acute algae toxicity	ErC50 mg/l	>0,26	72 h	Desmodesmus subspicatus		
	Acute crustacea toxicity	EC50 mg/l	(> 1,175)	48 h	Daphnia magna (Big water flea)		

Persistence and degradability

The product has not been tested.

Bioaccumulative potential

The product has not been tested.

Mobility in soil

The product has not been tested.

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Other adverse effects

No information available.

Further information

Do not allow uncontrolled discharge of product into the environment. Do not allow to enter into surface water or drains.

13. Disposal considerations

Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.



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Contaminated packaging

This material and its container must be disposed of as hazardous waste. Handle contaminated packages in the same way as the substance itself.

14. Transport information

U.S. DOT 49 CFR 172.101

UN number or ID number: UN 3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es):9Packing group:IIIHazard label:9

Marine transport (IMDG)

UN number or ID number: UN 3082

<u>UN proper shipping name:</u> ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(NEOPENTYL GLYCOL PROPOXYLATE DIACRYLATE; ACRYLIC

RESIN)

Transport hazard class(es):9Packing group:IIIHazard label:9

Special Provisions: 274, 335, 969

Limited quantity: 5 L
Excepted quantity: E1
EmS: F-A, S-F

Air transport (ICAO-TI/IATA-DGR)

UN number or ID number: UN 3082

<u>UN proper shipping name:</u> ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(NEOPENTYL GLYCOL PROPOXYLATE DIACRYLATE; ACRYLIC

RESIN)

Transport hazard class(es):9Packing group:IIIHazard label:9

Special Provisions:

Limited quantity Passenger:

Passenger LQ:

Excepted quantity:

A97 A158 A197

30 kg G

Y964

Excepted quantity:

E1

IATA-packing instructions - Passenger: 964
IATA-max. quantity - Passenger: 450 L
IATA-packing instructions - Cargo: 964
IATA-max. quantity - Cargo: 450 L

Other applicable information (air transport)

A 197: These substances are not subject to other provisions of these Regulations when carried in single or combination packagings with a net quantity per single or inner packaging not exceeding 5 L for liquids and a net weight not exceeding 5kg for substances, provided the packagings meet the general requirements of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes

Danger releasing substance: NEOPENTYL GLYCOL PROPOXYLATE DIACRYLATE; ACRYLIC RESIN

Special precautions for user

No information available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable



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15. Regulatory information

U.S. Regulations

National regulatory information

SARA Section 311/312 Hazards:

urethane dimethacrylate (UDMA) (72869-86-4): Immediate (acute) health hazard

Neopentyl glycol propoxylate diacrylate (NPGPODA) (84170-74-1): Immediate (acute) health hazard

Acrylic resin (-): Immediate (acute) health hazard

Phosphine oxide (-): Immediate (acute) health hazard

State Regulations

Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)

This product can not expose you to chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

16. Other information

Hazardous Materials Identification System (HMIS)

Health: 1
Flammability: 1
Physical Hazard: 0

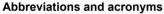
NFPA Hazard Ratings

Health: 1 Flammability: 1

Reactivity: Unique Hazard:

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ADR: Accord européen sur le transport des marchandises dangereuses par Route

(European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

Other data

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)

